

**Amendments to the Claims**

The following Listing of Claims shows the claims as currently pending and amended, and will replace all previous versions in the subject application:

**LISTING OF CLAIMS**

5 Claims 1-52 (canceled).

Claim 53 (currently amended). A compressed, layered pharmaceutical dosage form comprising a first bottom layer segment comprising a composition containing an effective amount of one or more drugs, said layer forming one or more outer active segments of said dosage form and comprising a score greater than 50% through the maximum height of said first bottom layer and  
10 a second, unscored, top layer segment contacting said first layer segment, said second segment layer comprising an immediate release composition substantially free of drug, said second segment layer forming an outer inactive segment of said dosage form and providing a breaking segment for breaking through said second layer segment without substantial consequent breakage of the active segments first segment, wherein said "top" and "bottom" refer to  
15 orientation of the layers or tablet in a tablet die during compression, dosage form comprises a score greater than 50% through the maximum height of one of said first or second segments.

Claims 54-60 (canceled).

Claim 61 (previously amended). The dosage form of claim 53 wherein said composition containing a drug or drugs is a controlled release composition selected from the group consisting of delayed release, modified release, sustained-release, and quick dissolve oral or buccal release.

20 Claims 62-66 (canceled).

Claim 67 (currently amended). The dosage form of claim 53, said dosage form comprising a separation mark positioned parallel to a the vertical axis of the dosage form.

Claim 68 (previously presented). The pharmaceutical tablet of claim 53 comprising in at 25 least one layer segment a colorant for visually distinguishing said layer segment from another layer segment.

Claims 69-75 (canceled).

Claim 76 (previously presented). The dosage form of claim 53 wherein said tablet is further covered with an inert or pharmaceutically inactive composition.

30 Claim 77 (previously presented). The dosage form of claim 76 wherein the inert or pharmaceutically inactive composition is a capsule.

Claims 78-80 (canceled).